

Bold Spoon Rest

Create a bold graphic spoon rest with a nice large bowl area and arched neck.

Materials Required:

- GM181 Round Spoon Rest Mold.
- Zyp BN Spray.
- All glass is System 96: Black Opal, Lemongrass Opal, Medium Blue Opal, White Opal.
- Paper towels and Isopropyl alcohol for cleaning the glass.



GM 181

To make the base glass cut the shape found in Pattern 1 out of COE 96 Black sheet glass. To create the top design layer, cut the glass colors and shapes indicated in Pattern 2. Clean the Black base glass and the design layer pieces of White, Medium Blue and Lemongrass glass using a paper towel and isopropyl alcohol. Place the Black base on a piece of thin fire paper on a kiln shelf and arrange the White, Medium Blue and Lemongrass design layer segments on top of the Black base as indicated in Diagram 1, leaving a gap between each design segment with a thin border of of the Black base around each design segment. Fire the glass using the firing schedule found in [table 1*](#).

Begin by treating the mold with Zyp Boron Nitride spray*. Be sure to angle the mold while applying the spray to coat the various angles and textures of the mold.

Allow the kiln to cool naturally. Place the glass on the GM181 mold such that the glass is hanging slightly over the rim of the round bowl section of the mold with the same amount of over hang all the way around. Fire the project in a kiln using the firing schedule found in [table 2*](#).

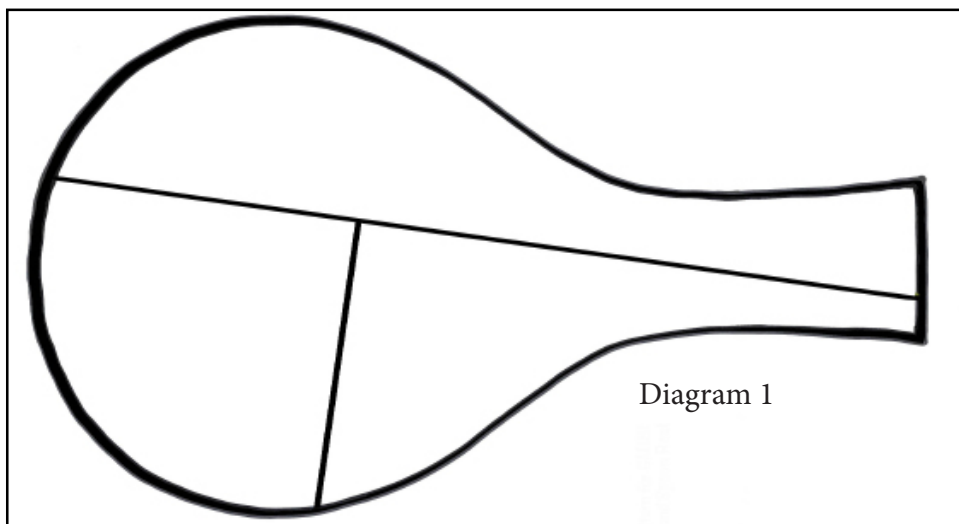


Table 1			
Segment	Rate	Temp	Hold
1	275	1215	40
2	50	1250	20
3	300	1440	05
4	9999	950	60

Table 2			
Segment	Rate	Temp	Hold
1	275	1215	40
2	50	1250	10
3	9999	950	60



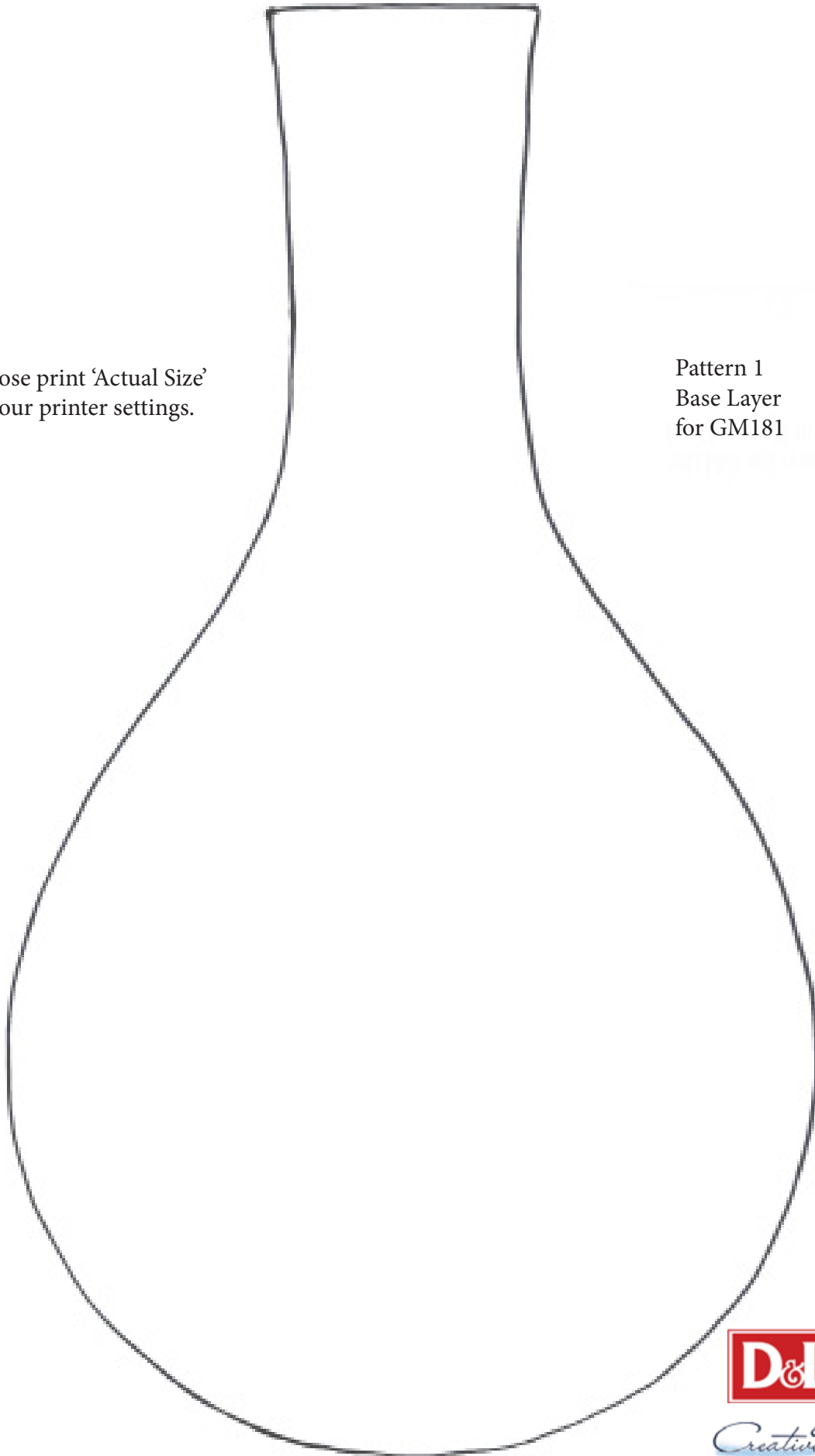
The base glass with design layer on kiln shelf paper ready to fuse.



The fused glass on the mold ready to slump.

Choose print 'Actual Size'
on your printer settings.

Pattern 1
Base Layer
for GM181



Creative Paradise Inc.

Choose print 'Actual Size'
on your printer settings.

Pattern 2
Design Layer

