

LF209 Bee Stake Tutorial

Creative Paradise Inc.

Materials:

LF209 Bee Stake Mold

COE 90 Frit:

Black, Powder and Fine, Butterscotch Opal Powder, Canary Yellow Opal Powder and Fine, Light Sky Blue Powder and Medium, Clear Medium.

Powder sifter or other tool to dispense frit
Ear Wax Vacuum to clean up frit spills



Place Black Powder Grain frit into the Bee body as shown. Press down the frit with a finger.



Place Butterscotch Opal Powder Grain frit into the stripes in the Bee body.



Place Canary Yellow Opal Powder Grain frit ontop of the Butterscotch frit.



Sift Light Sky Blue Powder Grain frit in the wings of the Bees. Press the frit into the veins of the wings.



With your finger push the Black and Yellow frit up against the walls of the mold.



Place Canary Yellow Fine Grain frit into the body of the Bees.



Place Black Fine Grain frit into the legs of the Bees.



In the stakes and base of wings sprinkle Light Blue Sky Medium Grain frit as shown above.



Fill the mold with Clear Medium Grain frit until the mold holds approx. 162 grams of frit. Fire to a full fuse, a suggested full fuse can be found in table 1.

Table 1*			
Segment	Rate	Temp	Hold
1	300	1150	45
2	150	1370	20
3	400	1465	10
4	9999	950	60
5	100	800	5